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RBW6320G11431-8G
Job Sheet 188384



Part No: RBW6320G11431-8G

Job Qty: 4ea

Part Name: Mgb Flange/Gimbal Replacement



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No: re-identify

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6320G11431-8G Rev. A IPP Rev. A 18.09.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/25/19	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	5 4 pcs		1/25/19	0.00	4.00	Small Fab-4		
120	QC	5 4 pcs		1/25/19	0.00	0.00	QC5		
130	Packaging	5 4 pcs		1/25/19	0.00	0.00	Packaging3-1		
140	QC21-FG	5 4 Ea		1/25/19	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6320G11431-8G-4 to RBW6320G11431-8G-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8G6320G11431P	TOOL SUPPLIES, INPUT GIMBAL REPLACEMENT	4 pcs (1 ea)	90-Start up Operation	5088456 DRT-045
97524A032	Sealing Blind Rivet	16 Ea (4 ea)	110-Small Fab	5113449
RB41011	Dart Tooling Placard, Aluminum	4 Ea (1 ea)	110-Small Fab	5021040
RBW6320G11431-8G-4	Position Placard	4 Ea (1 ea)	110-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8G6320G11431P	4	4	0
110-Small Fab	97524A032	16	478	0
	RB41011	4	493	0
	RBW6320G11431-8G-4	4	0	0



Container No: S149362



Part: RBW6320G11431-8G

Job No: 188384

Serial No/Batch: S149362

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 01/30/19

ifications

uld not be found.

Plex 1/10/19 7:33 AM dart.lacelle.linda

① 5137641 DRT0048
③ 5137660 DRT0049
④ 5137661 DRT0047
⑤ 5149361 DRT0046